Tuesday, 11/13/2007 1:26:41 PM Date: Kim Johnston User **Process Sheet Drawing Name** : LUG : CU-DAR001 Dart Helicopters Services Customer> : 35662 Job Number : 10338 Estimate Number Part Number : D2657 A14: P.O. Number S.O. No. : NA : D2657 REV A **Drawing Number** : 11/13/2007 This Issue : N/A Project Number Prsht Rev. : MACHINED PARTS **Drawing Revision** Type First Issue AIA: Material Previous Run : 11/30/2007 Due Date Written By Checked & Approved By 05-11-07 JLM : Est Rev: A New Issue Comment **Additional Product** Job Number: Description: Seq. #: Machine Or Operation: ASTM A21 Steel .75"x2.5" 1.0 M1010B0750X02500 Total: 19.2465 f(s) Comment: Qtv.: 0,1925 f(s)/Unit 76 Material: ASTM A36 steel bar 2.50" x 0.75" thick (M1010-B0.750 x 02.500) Batch 106273 BAND SAW BAND SAW 2.0 Comment: BAND SAW Cut blanks: 2.200" long 3.0 PG **PURCHASING** C207/11/14 Comment: ISSUE P.O 5040 **METEC** 1-Machine per Dwg D2657 REV. A 2-Deburr PACKAGING RESOURCE #1 4.0 **PACKAGING** Comment: PACKAGING RESOURCE #1 RECEIVE AND INSPECT FOR TRANSIT DAMAGE 7/12/17 (76x ENSURE C OR C ATTACHED

W/O:		WORK ORDER CHANGES								
DATE	STEP	PROCEDURE CHANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
		,								
			70.				F.1.1.			
Part No	•	PAR #: Fault Category:	NC	R: Yeş	No DQA	A: <u></u>	Date:	04/2/21		
				QA:	N/C Closed	l:	_ Date: _			

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
		Description of NC	Corrective Action		Section B		Varification		A
DATE	STEP	Section A	Initial Chief Eng	Action Descript Chief Eng	ion	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

Tuesday, 11/13/2007 1:26:41 PM Date: Kim Johnston User: **Process Sheet** Customer: CU-DAR001 Dart Helicopters Services Drawing Name: LUG Job Number: 35662 Part Number: D2657 Job Number: Description: Seq. #: Machine Or Operation: DIMENSIONAL CHECK 5.0 QC6 Comment: DIMENSIONAL CHECK PACKAGING 1 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: WS QC21 FINAL INSPECTION/W/O RELEASE 7.0 Comment: FINAL INSPECTION/W/O RELEASE Job Completion



2007/12/21

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES							
DATE STEP		PROCEDURE CHANGE	Ву		By Date Qty		Approval Chief Eng / Prod Mgr	Approval QC Inspector	
Part No):	PAR #: Fault Category:	NC	R: Yes	No DQ	A:	Date:		

QA: N/C Closed: ____ Date: ____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
		Description of NC	Corrective Action		Section B		V: 6:4:		
DATE	STEP	Section A	Initial Chief Eng	Action Descrip Chief Eng	tion	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	35662
Description: Lug	Part Number:	D2657
Inspection Dwg: D2657 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Artic	е	Prototype
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Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.375	+/-0.010					
1.20	+/-0.030					
0.060	+/-0.010					
R1.68	+/-0.010					
0.510	+/-0.010					
R0.65	+/-0.030			_		
1.92	+/-0.030					
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		101				

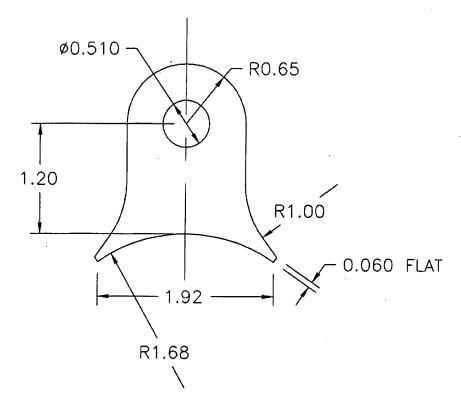
Measured by:	Audited by:	Prototype Approval:	N/A
Date:	Date:	Date:	

Rev	Date	Change	Revised by	Approved
A	03.12.23	New Issue	KJ/RF	
			• ()	



DESIG	Apy	DRAWN BY	DART AEROS VICTORIA INTERNATIONAL		
CHEÇ	\$	APPROVED	DRAWING NO.	· · · · · · · · · · · · · · · · · · ·	REV. A
4		A	D2657	SHEET	1 OF 1
DATE			TITLE ,		SCALE
97.1	1.03		LUG		1:1
Α		97.11.03	NEW ISSUE		

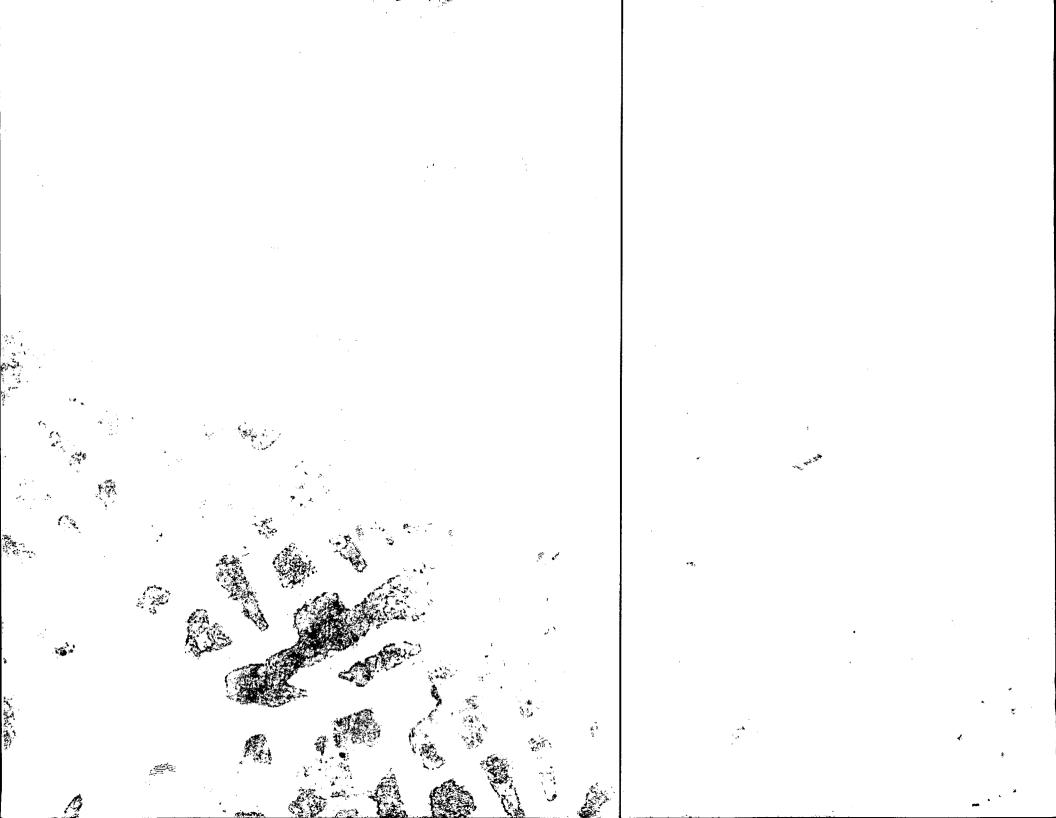
RELEASED



A 00.04.05 0.063

BREAK ALL SHARP CORNERS 0.010-TO-0.020 ASTM A36 STEEL 0.375 THICK TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISETONOTED PART IS SYMMETRIC AROUT CENTER LINE MATERIAL: PART IS SYMMETRIC ABOUT CENTER-LINE

ENGINEERING UNCONTROLLED COPY SUBJECT TO AMENDMENT WITHOUT NOTICE





CERTIFICATE OF CONFORMITY

SOLD TO:

Att. Chantal

SHIPPED TO:

Dart Aerospace Ltd.

1270 Aberdeen Street

Hawkesbury, Ont.

K6A 1K7

same

P.O. NUMBER PART NAME PART NUMBER QUANTITY 5040 Lug B35662 D2657 70 5040 Lug B35659 D2591 89

MATERIAL: supplied by DART M1010B0750X02500 M106273

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Vankleek Hill, December 14, 2007



20 Terry Fox Drive Vankleek Hill, Ontario K0B 1R0

Tel: (613) 678-3957 Fax: (613) 678-3956 Delivery Slip No.:

16300

Date:

Dec 14, 2007

Page:

Ship to:		
Dart Aerospace Ltd. Att. Linda Lacelle 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7		
Sold By: Walz, Christian D.		
Ship Date: Nov 30, 2007		

Dascription	Unit	Ordered quantity	Shipped quantity	Backorder quantity
D2657 Lugs B35662	Each	76	70	
D2591 Lug in steel B35659	Each	90	89	
Please note the new prices for both items				
		,		
		·		

	Thank you for your order!
Received by	